

# Structural and vibration analysis of delaminated composite beams

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#### **ABSTRACT:**

Delamination is a mode of failure for composite materials. Modes of failure are also known as 'failure mechanisms'. In laminated materials, repeated cyclic stresses, impact, and so on can cause layers to separate, forming a mica-like structure of separate layers, with significant loss of mechanical toughness. Some manufacturers of carbon composite bike frames suggest to dispose of the expensive frame after a particularly bad crash, because the impact could develop defects inside the material. Due to increasing use of composite materials in aviation, delamination is increasingly an air safety concern, especially in the tail sections of the airplanes.

In this thesis, the effects of delamination length on the stresses and natural frequency of symmetric composite beams are analyzed using Ansys software. The composite material considered is carbon fiber. Structural and Frequency analysis are done on the composite beam by varying the delamination lengths.

#### I. INTRODUCTION

#### • Introduction to beam

A beam is a structural element that is capable of withstanding load primarily by resisting bending. The bending force induced into the material of the beam as a result of the external loads, own weight, span and external reactions to these loads is called a bending moment.

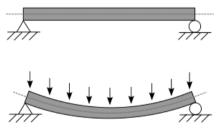


Figure 1. Beam figure

A statically determinate beam, bending (sagging) under an evenly distributed load

#### • Overview

Historically beams were squared timbers but are also metal, stone, or combinations of wood and metal such as a flitch beam. Beams generally carry vertical gravitational forces but can also be used to carry horizontal loads (e.g., loads due to an earthquake or wind or in tension to resist rafter thrust as a tie beam or (usually) compression as a collar beam). The loads carried by a beam are transferred to columns, walls, or girders, which then transfer the force to adjacent structural compression members. In light frame construction joists may rest on beams.

In carpentry a beam is called a plate as in a sill plate or wall plate, beam as in a summer beam or dragon beam.

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#### **Delamination**

Delamination is a mode of failure for composite materials. Modes of failure are also known as 'failure mechanisms'. In laminated materials, repeated cyclic stresses, impact, and so on can cause layers to separate, forming a mica-like structure of separate layers, with significant loss of mechanical toughness. Delamination also occurs in reinforced concrete structures subject to reinforcement corrosion, in which case the oxidized metal of the reinforcement is greater in volume than the original metal. The oxidized metal therefore requires greater space than the original reinforcing bars, which causes a wedge-like stress on the concrete. This force eventually overcomes the relatively weak tensile strength of concrete, resulting in a separation (or delamination) of the concrete above and below the reinforcing bars.

#### II. **DELAMINATION LENGHTS**

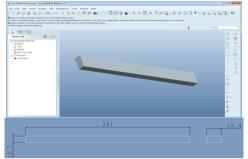


Fig.2 Delamination lengths

## 1.1 Structural analysis of delaminated beam

## 2.1.1 Carbon fiber

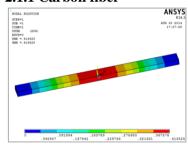
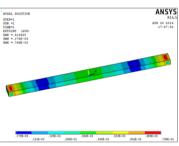


Figure 3.Stress



ANSYS

Figure 2.Displacement 2.1.2 Kevlar

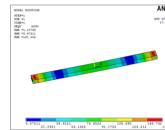


Figure 4.Strain



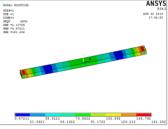
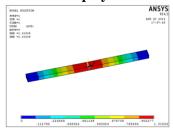
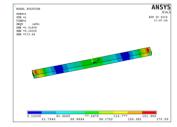


Figure 6.Stress

Figure 7.Strain

#### 2.1.3 Floura polymer





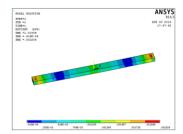


Figure 8.Displacement

Figure 9.Stress

Figure 10.Strain

## 1.2 Structural analysis of changed delaminated beam

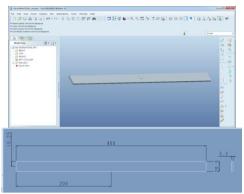
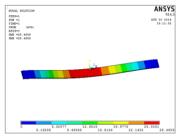
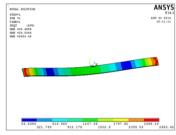


Figure 11. Change delamination lenths

# 2.2 Structural analysis – solid element

## 2.2.1 Carbon fiber





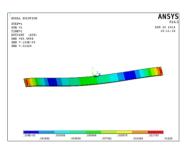
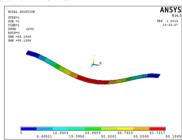


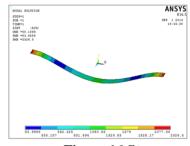
Figure 12.Displacement

Figure 13.Stress

Figure 14.Strain

# 2.2.2 Kevlar





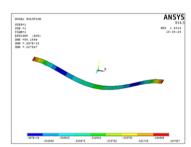
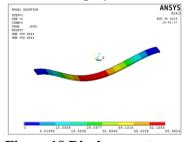


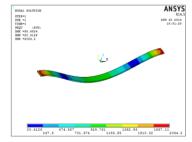
Figure 15.Displacement

Figure 16.Stress

Figure 17.Strain

# 2.2.3 Floura polymer





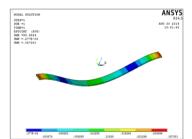


Figure 18.Displacement

Figure 19.Stress

Figure 20.Strain

2.3 Shell element – 5layers

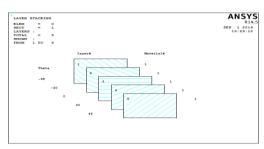
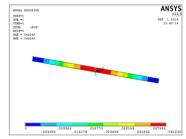


Figure 21. Layer stacking

## 2.3.1 Carbon fiber



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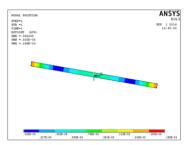
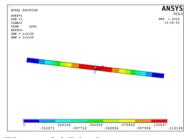


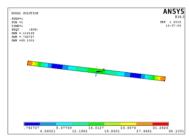
Figure 21.Displacement

Figure 22.Stress

Figure 23.Strain

## 2.3.2 Kevlar





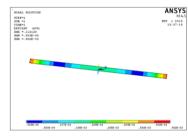
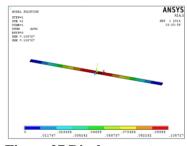


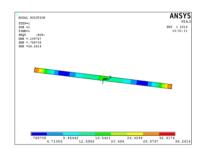
Figure 24.Displacement

Figure 25.Stress

Figure 26.Strain

# 2.3.3 Floura polymer





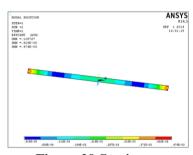


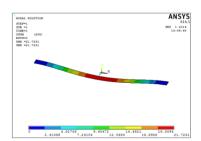
Figure 27.Displacement

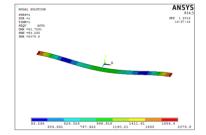
Figure 28.Stress

Figure 29.Strain

# 2.4 Changing lengths

## 2.4.1 Carbon fiber





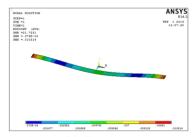


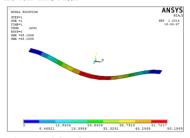
Figure 30.Displacement

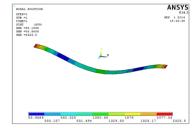
Figure 31.Stress

Figure 32.Strain

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#### **2.4.2** Kevlar





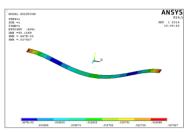
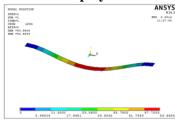


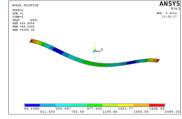
Figure 33.Displacement

Figure 34.Stress

Figure 35.Strain

# 2.4.3 Floura polymer





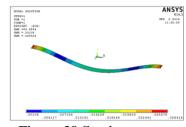


Figure 36.Displacement

Figure 37.Stress

Figure 38.Strain

# III. RESULTS TABLE

# 3.1 Delamination length – 381mm

	Carbon fiber	Kevlar	Floura polymer
Displacement (mm)	0.413526	1.10766	1.01506
Stress (N/mm <sup>2</sup> )	161.252	161.252	170.69
Strain	0.769	0.002059	0.0002209

Table 1. Results of Displacement –Stress-Strain

	Carbon fiber	Kevlar	Floura polymer		
Displacement (mm)	0.0422	0.113	0.105		
Stress (N/mm <sup>2</sup> )	35.1001	35.101	36.2614		
Strain	0.000169	0.000452	0.000474		

Table 2. Results of Shell element

#### 3.2 Delamination length – 400mm

0			
	Carbon fiber	Kevlar	Floura polymer
Displacement (mm)	28.4659	58.1869	58.6524
Stress (N/mm <sup>2</sup> )	2683.45	2326.5	2064.2
Strain	0.01329	0.027	0.027301

Table 3. Results of Displacement –Stress-Strain

	Carbon fiber	Kevlar	Floura polymer
Displacement (mm)	21.7231	58.1869	53.6854
Stress (N/mm <sup>2</sup> )	2075.8	2326.5	2088.05
Strain	0.01	0.027	0.28418

Table 4. Results of Shell element

#### IV. CONCLUSION

In this thesis, structural analysis and modal analysis is done to determine the stresses and the natural frequency of simply supported composite beam with single-edge delamination. The analysis is done by taking two delamination lengths. The delamination lengths considered are 381mm and 400mm. The analysis is done for 3 composite materials to determine the effect of delamination using solid element. Finite element analysis is done in AnsysBy observing the structural analysis results, the displacements and stresses are increased by increasing the delamination length. So the composite materials fail when the delamination increases. Modal analysis is done to determine the natural frequencies. By observing the analysis results, the natural frequencies decrease when length of delamination on the beam increase.

Analysis is also done by taking shell element by considering 5 layers. By observing the analysis results, the displacements and stresses are increased by increasing the delamination length.

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